

Product Description

Vulkem® 350NF/346/346 is a modified polyurethane traffic deck coating system composed of a base coat (350NF), heavy duty intermediate coat (346) and a top coat (346). This unique waterproofing system is designed to have tenacious adhesion, extreme impact and abrasion resistance along with remarkable chemical stability. The elastomeric properties of the system's components enable the complete assembly to give and work with the concrete slab, bridging the shrinkage cracks.

Vulkem 350NF Base Coat is a single-component, low-odor, low-VOC, urethane membrane that bonds firmly to clean, dry concrete and metal. It retains its integrity even if substrate movement causes hair-line cracks of up to 1/16" (1.5 mm). If cut or damaged, Vulkem 350NF will prevent water migration between itself and the substrate. Vulkem 350NF is available in roller (R) and in self-leveling (SL) grade for vertical and horizontal application.

Vulkem 346 Intermediate Coat is an aliphatic one-component urethane that is applied after the Vulkem 350NF Base Coat has cured. The intermediate coat is loaded with aggregate to give the system excellent impact, abrasion and chemical resistance.

Vulkem 346 Top Coat is an aliphatic one-component polyurethane that is applied after the Vulkem 346 intermediate coat has cured. Interlaminar adhesion to Vulkem 346 is exceedingly strong. The top coat affords excellent abrasion resistance, UV stability and chemical resistance to complete this Vulkem Traffic Deck Coating System.

Basic Uses

Vulkem 350NF/346/346 is a cold-applied traffic deck coating system designed for waterproofing concrete slabs and protecting occupied areas underneath from water damage. Additionally, the system will protect the concrete from the damaging effects of water, deicing salts, chemicals, gasoline, oils and anti-freeze.

Features and Benefits

- Fast cure through time allows for use 72 hr after installation.
- Mildew and fungus resistance safeguards concrete surfaces against environmental contaminants.
- Excellent durability and UV resistance extends the useful life of vehicular systems.
- Recoatable and compatible with other Tremco sealants, which enhance waterproofing protection with full system compatibility.

Availability

Immediately available from your local Tremco Sales Representative, Tremco distributor, or warehouse.

Packaging

Vulkem 350NF: 5-gal (18.9-L) pails, 55-gal (208.2-L) drums.

Vulkem 346: 5-gal (18.9-L) pails, 55-gal (208-L) drums.

Colors

Vulkem 346 is available in Beige, Gray, Limestone, Maple and Slate Gray. Made-to-order and special colors also are available upon request.

**SEALANT · WATERPROOFING
& RESTORATION INSTITUTE**

Issued to: Tremco Incorporated
Product: Vulkem® 350 NF Basecoat & 346 Topcoat

ASTM D 412: Tensile Strength of Top Coat
Vulkem® 346
Tensile Strength: 2,831 psi;
Elongation: 138% Pass ✓

ASTM D 4541: Adhesion of Base Coat
Vulkem® 350 NF SL
Pull-off Adhesion: 224 psi Pass ✓

ASTM D 4060: Abrasion Resistance of Top Coat
Vulkem® 346
Abrasion Resistance: 36 mg loss
– mg loss/1,000 cycles Pass ✓

Validation Date: 4/13/17 – 4/12/22

No. 0417-NFT0422 Copyright © 2017

DECK COATING VALIDATION
www.swrionline.org

Fire Rated Assemblies

- ANSI/UL790 - Standard Test Methods for Fire Tests of Roof Coverings
- CAN/ULC-S107 - Methods of Fire Tests of Roof Coverings

Installation

Concrete shall be water-cured and attain a 4000 psi minimum compressive strength. Concrete finish shall be a light steel trowel followed by a fine-hair broom, or equivalent ICRI #2-#4 finish. Moisture content in the concrete must be lower than 4.5% as measured by a Tramex CME 4 Moisture Meter. Depending on concrete construction and job site location, additional concrete testing may be required. Please contact your local Tremco Sales or Technical Representative.

Please refer to the Vulkem 350NF/346/346 Application Instructions for complete application details. The techniques involved may require modification to adjust to the jobsite conditions. Consult your Tremco Sales Representative or Tremco Technical Service for site conditions and requirements.

Applicable Standards

Conforms to:

- ASTM C957
- Conforms to UL 790 - Class A Rating for non-combustible substrates.
- CSA S413-14

Limitations

- Do not apply to damp or contaminated surfaces.
- Use with adequate ventilation.

Vulkem® 350NF/346/346

Elastomeric, Waterproof Traffic Deck Coating System

Warranty

Tremco warrants its Products to be free of defects in materials but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied, including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE with respect to Tremco Products. Tremco's sole obligation shall be, at its option, to replace or to refund the purchase price of the quantity of Tremco Products proven to be defective, and Tremco shall not be liable for any loss or damage.

Please refer to our website at www.tremcosealants.com for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements.

TYPICAL PHYSICAL PROPERTIES

| PROPERTY | TEST METHOD | VULKEM 350NF | VULKEM 346 | VULKEM 346 |
|-----------------------------------|----------------|---|---|---|
| Flash Point | Set-A-Flash | >160 °F (71 °C) | 85 °F (29 °C) | 85 °F (29 °C) |
| % Solids (by Weight) | ASTM D1353 | 90 to 98% | 72% | 72% |
| Drying Time @ 75F, 50% RH | ASTM D1640 | 25 mil film, 4 to 6 hr | 15 mil film, 6 to 8 hr | 10-12 mil film, 6 to 8 hr |
| Open to vehicular traffic | | N/A | N/A | 72 hr after cure |
| Weathering | ASTM D822 | N/A | No effect | No effect |
| Salt Spray | ASTM B117 | N/A | No effect | No effect |
| Viscosity | Brookfield C&P | 4000 to 6000 cps | 2000 to 3000 cps | 2000 to 3000 cps |
| Elongation | ASTM D412 | 600 to 700% | 120% | 120% |
| Tensile Strength | ASTM D412 | 220 to 460 psi | 2800 psi | 2800 psi |
| Hardness (Shore A) | ASTM D2240 | 45 to 60 | 85 to 95 | 85 to 95 |
| Adhesion (Peel Strength) | ASTM D903 | Unprimed Concrete, 20 to 30 pli, 100% cohesive failure | 100% cohesive failure | 100% cohesive failure |
| Adhesion (Pull-Off) | ASTM D4541 | 150 to 200 psi | N/A | N/A |
| Abrasion Resistance (1000 cycles) | ATSM D4060 | N/A | 50 mg | 50 mg |
| Accelerated Aging | ASTM D573 | No loss of elongation or tensile strength | No loss of elongation or tensile strength | No loss of elongation or tensile strength |
| Tear Strength | ASTM D624 | N/A | 309 pli | 309 pli |

* Accelerated aging test. 1 daily cycle of UV and water spray greatly exceeds 1 day of real world exposure. Contact Tremco Technical Service or your local sales representative for more information.



0220/350NF346346DS-DC

Tremco Commercial Sealants & Waterproofing

3735 Green Rd
Beachwood OH 44122
216.292.5000 / 800.321.7906

1451 Jacobson Ave
Ashland OH 44805
419.289.2050 / 800.321.6357

220 Wicksteed Ave
Toronto ON M4H1G7
416.421.3300 / 800.363.3213

1445 Rue de Coulomb
Boucherville QC J4B 7L8
514.521.9555